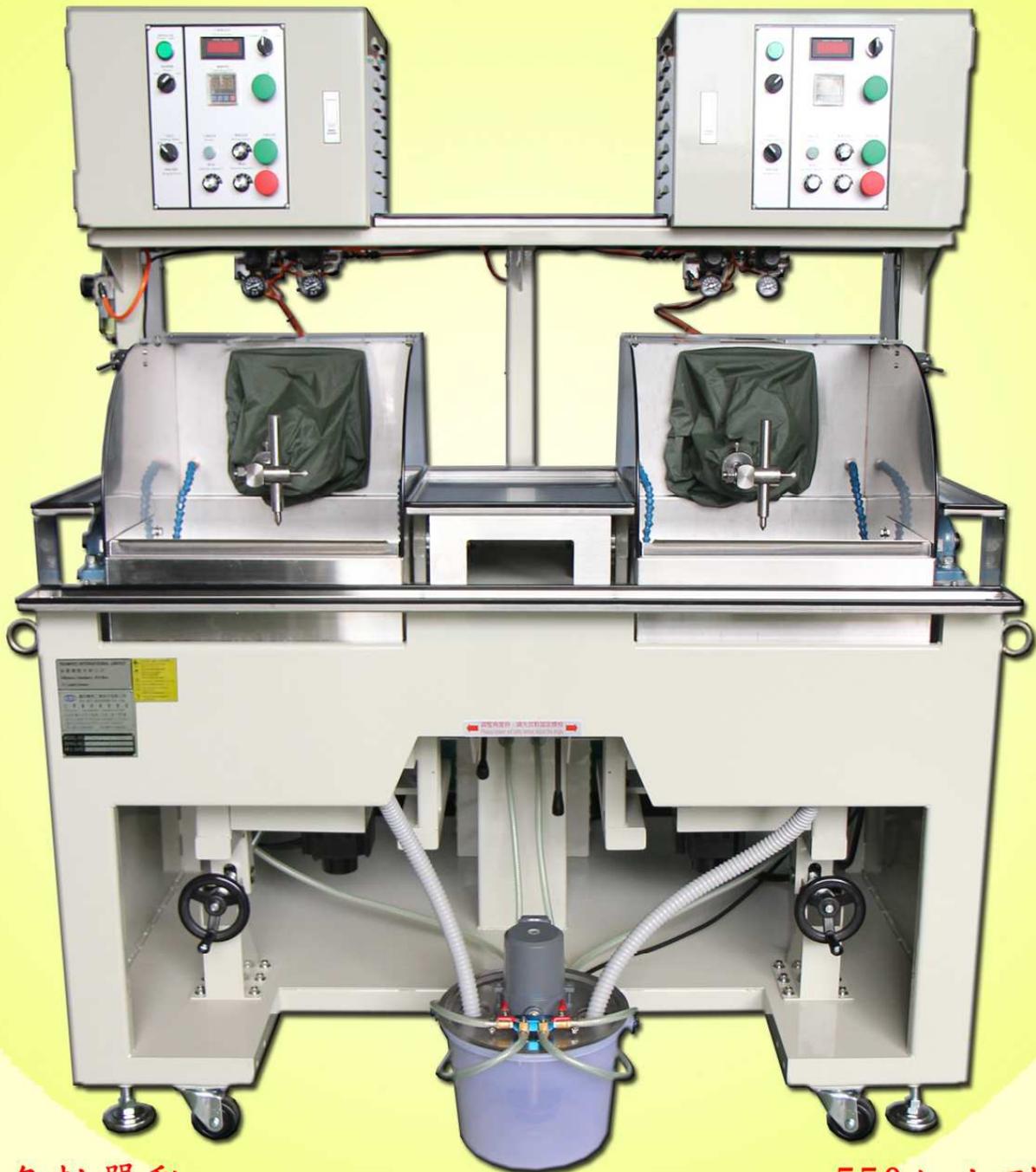


MJ 邁鈞機械工業股份有限公司

LP-550RS200S平推式高速研磨機(光學鏡片加工用)
PUSHING TYPE HIGH SPEED GRINDING MACHINE
(OPTICAL LENS PROCESSING)



各軸單動
Individual axle
control

邁鈞機械工業股份有限公司
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550加大型
550 Extra large

550 加大型平推式高速研磨機(光學鏡片加工用)-機台規格表 SPECIFICATION

A04

機型	Type	LP-550RS200S	
軸數	Axle number	2 軸 2axis	
下主軸端面至上軸中心距	Distance from surface of bottom axis to center of top axis.	200m/m	
控制方法	Control method	各軸單動 Individual axle control	
加工範圍	Processing range	φ40~φ200	
磨盤最大徑	The maximum diameter of grinding disc	360	
鏡片加工 R 值	Processing radius range	凹 80Rmm~無限大，凸 80Rmm~無限大 Concave 80Rmm~infinity, convex 80Rmm~infinity.	
平推距離	Push distance	120mm←0→120mm	
下軸調整角度	Adjustment angle of spindle	0°~30°	
主軸轉速	Shaft speed	75~900R.P.M(無段變速) (Stepless speed)	
平推往復次數	Push reciprocation the frequency	0~45CPM(無段變速) (Stepless speed)	
調壓範圍	Individual pressure control range	0~5kgf	
壓力源範圍	Pressure source range	0~10kgf	
電源使用	Power supply	依各地電壓使用 According to different voltage	
機台總功率/安培	kW/A	2.5kW/11.4A	
給水裝置	Water supply device	單泵 Single pump	
加工水槽	Processing water trough	雙槽 Double trough	
氣缸規格	Cylinder specification	φ40	φ50
機械重量	Machine weight	700kg	
機械體積 L×W×H	Machine dimension L×W×H	1606×1315×1766	
機台特色 Feature of machine	*本系列機台可二段式速度設定 *These series machine are dual speed setting. *本機加裝二次壓裝置 *Use two-times pressure. *本機台使用雙線軌 *The machine use double linear guideway. *主軸牙部尺寸 M50XP3.0 *The thread of spindle is M50XP3.0 *主軸頭端材質為不鏽鋼 *The top of spindle made of stainless steel.		

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